

1. Remove the seat.
2. Remove the tank and shrouds (Fig. 1).
3. If you have a 2020+ model that has a cable guide mounted between the right radiator and the frame, either remove it and not use it, or cut where the Orange Line is on (FIG 2.) and remove lower half.
4. Drain the coolant (Fig. 3).
 - a. Note: you will need to remove the radiator cap to allow the coolant to fully drain.
 - b. Once the coolant is drained, be sure to reinstall the drain bolt.
5. Using an 8mm T-handle or socket, remove the two mounting bolts for the radiator and louver. (Fig. 4).
6. Loosen the **top** radiator hose clamp **only**, and disconnect the radiator from the hose (Fig. 5).
7. With the supplied M6x16mm button head bolts attach the 2 supplied radiator rods to the part labeled 1019R/L1 (right or left side) (Fig. 6).
8. Position the 1019R/L1 assembly between the frame and the radiator (Fig. 7).
9. Slide the radiator back onto the upper hose and tighten the hose clamp.
10. Turn Page Over



Fig 1



Fig 2



Fig 3

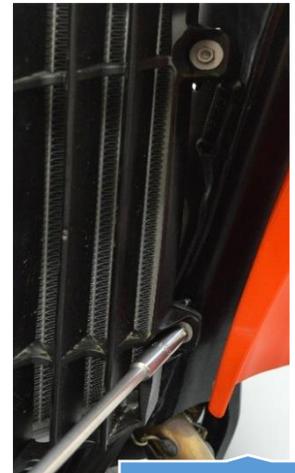


Fig 4



Fig 5

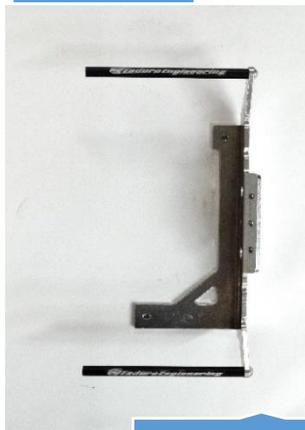


Fig 6



Fig 7

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Part # 11-1019

Radiator Brace Instructions

Quality Off-Road Motorcycle Products

**Enduro
Engineering**

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11-1019 RADIATOR BRACE INSTALLATION INSTRUCTIONS

11. Set the radiator louver back into position (make sure the louver is in the groove on the outside of the radiator). (Fig.8)
12. Using the supplied M6x16mm flange bolts, attach part 01019R/L2 on the frame over the louver. (do not fully tighten yet) (Fig 9)
13. With the 2 supplied M6x10mm button head bolts attach part 1019R/L2 to part 1019R/L1 (Fig 10)
14. Now tighten the M6x16mm flange bolts to the frame making sure that the louver is over the top of the posts on the frame so that the part 1019R2/L2 lands flat on the top of the posts.
15. Install Rubber Grommets on part labeled 1019R/L3 as shown prior to installing (Fig 11)
16. Using the supplied M6x16mm button head bolts attach the part labeled 1019R/L3 to the outside of the rods (Fig. 12).
 - a. Use the supplied M6x8mm button head bolts to connect the back side of the two pieces together (Fig. 13).
 - b. Tighten all fasteners
17. Reuse the stock flange bolts to attach the shrouds.
18. Repeat on the opposite side of the bike.
19. Replenish the coolant.
20. Reinstall the seat.
21. Have fun and ride safe!



Fig 8



Fig 9



Fig 10



Fig 11



Fig 12



Fig 13