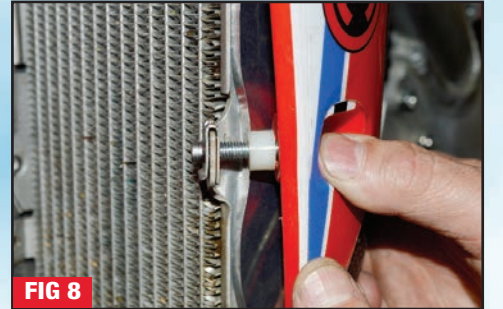
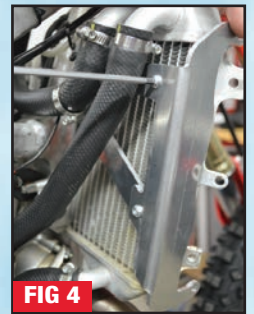


## EE Radiator Brace Installation Instructions



- 1 Remove seat, gas tank, radiator shrouds, and plastic louver
- 2 Drain radiator coolant, by removing the radiator cap and then the coolant drain plug on the side of the water pump. (Fig 1)
- 3 Reinstall coolant drain plug and tighten.
- 4 Loosen the hose clamps on the top of the radiators, then pull the hoses off the radiators. (Fig 2)
- 5 Remove the 4 bolts holding the radiators to the frame.
- 6 Place the radiator brace label 6017-R1 on the inside of radiator over the rubber spacer as shown in (Fig 3).
- 7 Using 2 of the supplied 6x8mm button head bolts install the smaller brace label 6017-R2. (Fig 4)
- 8 Install the bottom support rods using 2 of the supplied 6x16mm button head bolts. Install the top support rods with the bend facing outward towards the inside of the bike. (Fig 5)
- 9 Place the radiator brace label 6017-L1 on the inside of radiator over the rubber spacer same as the right side.
- 10 Repeat steps 6, 7 and 8. Reconnect all you radiator hoses at this time.
- 11 On the left side of the of the bike position the clutch cable as shown in (Fig 6).
- 12 On the **CRF 450RX** reconnect the radiator with the braces installed using the supplied 6x35mm hex head bolts, supplied spacer, and supplied washers. With the washer on the outside of the brace and the spacer between the frame and brace. (Fig 7)  
On the **CRF 450R** use the stock bolts to reconnect the radiator with braces to the frame.  
**NOTE:** Do not use the provided spacer on **CRF 450R**.
- 13 On the **CRF 450RX** fasten the radiator shrouds to the radiators using the supplied 6x30mm hex head bolts with the supplied washers and supplied nylon spacers. (Fig 8)  
On the **CRF 450R** fasten the radiator shrouds to the radiators using the supplied 6x20mm hex head bolts with the supplied washers and supplied nylon spacers. (Fig 8)
- 14 Refill the coolant install seat. Enjoy your next ride.

### WARNING AND DISCLAIMER

All parts manufactured, designed or sold by Enduro Engineering, Inc. (EEI) are to be installed by a licensed motorcycle dealer or a licensed motorcycle technician. Motorcycles can be dangerous. Serious injury, death and property damage can result from the use of motorcycles. This risk is increased by improper installation or misuse of after market parts. EEI's customers must exercise good judgment in the use, control, alteration, part selection and installation, and maintenance of their motorcycles. In the event of a possible defect in material or design, or any other defect in a part manufactured, designed or sold by EEI, the responsibility of EEI is limited to either a refund of the purchase price or the replacement of the part if EEI determines the part to be defective, and subject to EEI's inspection of the part within thirty (30) days from the date of purchase. (Note: any attempted repairs or modifications made to EEI products will void this limited warranty). EEI, under no circumstances will be responsible for incidental and/or consequential damages, property damage, personal injury damage, or damage, injury, cost or expense of any kind or nature whatsoever. By purchasing an EEI product or a product sold by EEI, you (1) acknowledge the above disclaimer and agree to its terms; (2) agree that any claim brought against EEI arising from and/or pertaining to or otherwise related to a part manufactured, designed or sold by EEI must be brought in the Michigan State Courts located in the County of Ingham or in the Federal District Court for the Western District of Michigan and that Michigan law shall apply on all issues; and (3) any claim against EEI must be brought within one (1) year of purchase of the product. EEI makes no other warranty, express or implied, including without limitation any warranties of merchantability and fitness for a particular purpose. R.JRF.Sec.randt.warninganddisclaimer. 5 2 08

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QUALITY OFF-ROAD MOTORCYCLE PRODUCTS

INSTRUCTIONS

EE Radiator Brace Installation

Part# 11-6017